# BALL INTAKE VALVE + PRV



## Ball Intake Valve + PRV Description and operating instructions

A low profile,12" depth ball intake valve designed for pumper intake control. Utilizes full flow ball valve design, and has an easy to see visual indicator of ball position.

Includes an air bleeder valve, an integrated 30 degree elbow, and a 250 PSI field adjustable pressure relief valve (adjustable in increments of 25 degrees from 75- 250 PSI). Handle can be mounted on right or left side of valve. Choose from a variety of sizes of Storz or NH connections.



A Unit of IDEX Corporation



### FOREWORD

#### **Conversions and modifications**

Unauthorised conversions or modifications to the Ball Intake Valve are prohibited without written consent from the manufacturer.

AWG Fittings GmbH accepts no liability for damage caused by conversions or modifications, improper handling by the customer or by third parties commissioned by the customer or caused by non-compliance with these instructions.

#### Copyright

This operating manual is valid for the device Ball Intake Valve with pressure relief valve

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The document may not be copied or reproduced in whole or in part without the written permission of AWG Fittings GmbH. The document is intended for persons using the device described and must not be passed on to third parties. Subject to technical changes and errors.

These instructions and the applicable documents are not subject to any automatic update service. The latest version can be obtained from the manufacturer.

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### SAFTEY INFORMATION

### **Operating personnel:**

Only persons whom have read and understood these operating instructions or have been trained in the use of the system may work with the Ball Intake Valve. The safety instructions must be strictly observed.

The user must read the instruction manual before use. Failure to follow the warnings and instructions may result in injury. If you do not understand how to use this device and have not received proper training, do not use this product.

### Meaning of safety words:

	Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury
A WARNING	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
<b>A</b> CAUTION	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

### Intended use:

The AWG Ball Intake Valve is designed for intake applications.

### Foreseeable misuse:

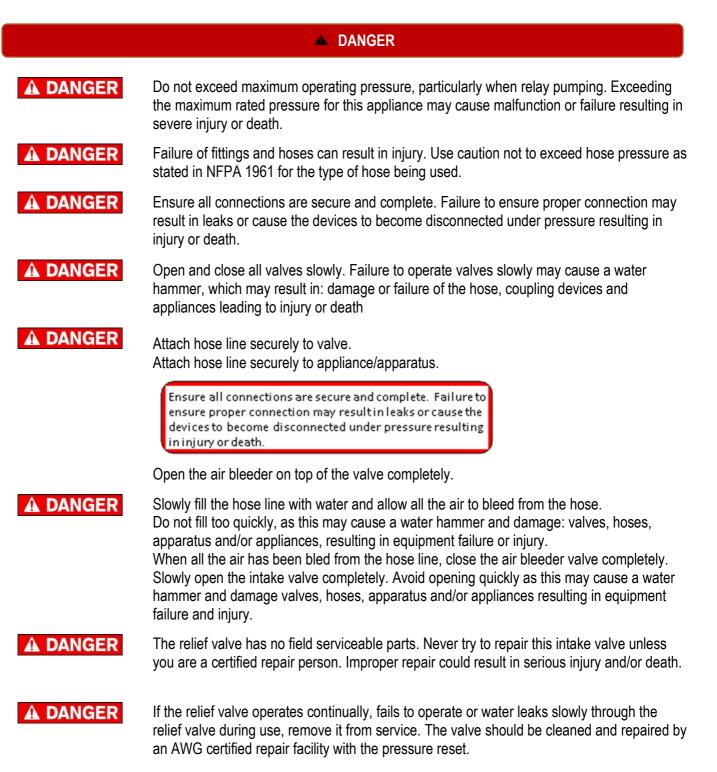
- Operating above maximum operation pressure.
- Not draining and allowing water to freeze inside the product.
- Dropping the fitting from a height where damage is incurred.
- Prolonged exposure to temperatures<sup>1</sup> above + 55°C / +130° F, or below -20°C / -5° F
- Operating in a corrosive environment.
- Other misuse that might be unique to your specific firefighting environment

### **WARNING**

#### Read these instructions before use.

Failure to follow the instructions provided with the Ball Intake Valve, may result in serious injury. For safe use of this product, you must read and follow the instructions.

### **PRODUCT WARNINGS**



### ▲ WARNING

A WARNING	This equipment is to be used by trained firefighting personnel only. Failure to obtain proper training may result in severe injury or death.
A WARNING	Altering this device may reduce its operating effectiveness or safety. Do not alter or change in any way from its intended design.
A WARNING	Inspect valve for damage or malfunctioning parts before use. Ensure valve is fully closed.
A WARNING	Do not use if damaged. Damage to the product may cause malfunction or failure. Remove from service until the unit can be repaired.
A WARNING	Check for damage or worn coupling connections. Damage or worn connections may become disconnected under pressure. Remove from service to be repaired by an AWG certified repair facility.
A WARNING	Ensure that all adapters or thread on the water supply line matches the thread or adapter on the valve inlet. Do not overtighten the supply line onto the unit.
A WARNING	Do not connect the hose to the valve until the full length of hose to be used is completely laid.
<b>A</b> WARNING	Do not use the valve as shut-off when testing hose.
A WARNING	Open and close valves with your hands only. DO NOT use tools to assist in operating the valves.
A WARNING	Always open and close valves fully and do not regulate water flow or pressure with the intake valve. When operations are completed, shut down valve(s) completely.
<b>A</b> WARNING	Bleed off any excess pressure in the hose lines, disconnect and drain hose lines.
<b>A</b> WARNING	Attempting to disconnect the valve before pressure is relieved may result in serious injury.
A WARNING	After use, clean and inspect the valve for damage or malfunctioning parts. Repair or replace damaged parts otherwise remove valve from service until repairs can be made. The valve should be repaired by an AWG certified repair facility.
A WARNING	Foam may be used with this appliance. Make sure to flush completely with fresh water after use. Some foam concentrates may leave a residue that may cause corrosion or adhesion and interfere with the operation of the gate valve or PRV device and shorten the service life of this appliance. Salt water may be used with this appliance. Make sure to flush with large amounts of fresh water after use with salt water. Salt water may shorten the service life of this appliance due to corrosion. Flush with fresh clean water after use to remove any dirt and debris. This is especially important if any firefighting foam or salt water has been used in this appliance.

A WARNING	After use, disconnect and drain all hose lines and inspect the appliance for damage. If any components are damaged or malfunctioning, remove from service until appliance can be repaired.
A WARNING	This Ball Intake Valve has a 30° elbow to help reduce the stress on the coupling and reduce or prevent kinking of the hose line at the gate valve. However, kinking of hose lines can only be avoided by proper planning and layout.
A WARNING	This Ball Intake Valve also has a pressure relief valve to automatically release excess pressure in the hose line. This relief valve must be set prior to operation. Excess pressure in the hose line may cause failure of the hose, leading to injury.
A WARNING	To properly set the pressure at which the relief valve will operate, please see the included operating supplement for the pressure relief valve.
A WARNING	The relief valve when will discharge water at high pressure when operating. Caution must be exercised to keep all persons away from the relief valve discharge.

#### ▲ CAUTION

- CAUTION This appliance designed has an Ball Intake Valve that should be secured to the appropriate inlet (fixed position on to the vehicle) before use.
  CAUTION For use with fresh or salt water, with or without firefighting foam.
  CAUTION Check the valve during your normal maintenance routine. Inspect appliance for damage or malfunctioning parts routinely. If appliance is damaged or not functioning as it should, repair or remove appliance from service until repairs can be made.
- **A** CAUTION Dirt or debris in the relief valve may prevent the relief valve from operating or closing, which may cause the relief valve to operate prematurely with subsequent loss of pressure. Flush with fresh clean water after use to remove any dirt and debris. This is especially important if any firefighting foam or salt water has been used in this appliance.

### **TECHNICAL INFORMATION**

ldNo.	Nominal Size	Inlet	Outlet	Length* [in] L	Width* [in] B	Height* [in] H	Weight* [lb]
10075238	DN 115	G5 " male	Ball groove	10,08 (256mm)	8,46 (215mm)	16,50 (419mm)	26,10 (11,84kg)

\* w/o adapters

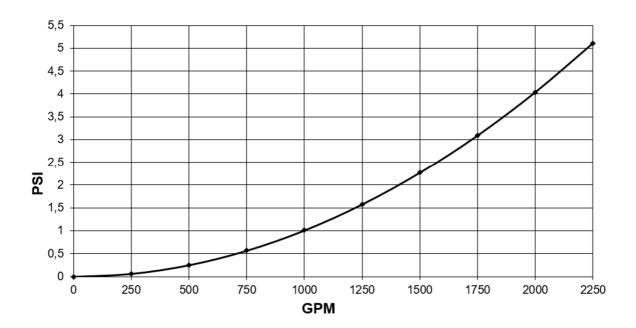
Max. operating pressure:

PN16 / 200 PSI Tested burst pressure per NFPA1965

Material:

Body: aluminium anodized, powder coted Ball: aluminium anodized

Friction Loss:



### INSTALLATION

### Mounting to the Apparatus

The outlet side of the Ball Intake Valve should be tightened securely to the pump manifold on the apparatus.

The ventilation valve should be visible and directly on top. If desired, the relief valve discharge can be plumbed to discharge behind the panel or desired location. Ensure that the relief valve is adjusted to the required setting prior to use (see Set pressure relief valve section).

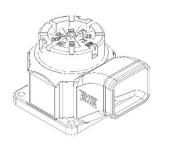
### Set pressure relief valve

The pressure relief valve can be set in incremental steps from 76 PSI up to 250 PSI.

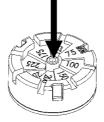
The pressure relief can be adjusted using a 6mm hexagonal spanner.

The relief valve is set by aligning the highlighted surface on the adjustment screw to the height of the desired setting labelled on the relief housing. The relief valve should not be tightened past the 250PSI setting, doing so may cause damage to the valve.

*i.e.:* For pressure relief from 175PSI, the adjusting screw must be at the level of pressure stage 175. Turn the screw until the top of the screw is at the same level with the corresponding pressure stage. The slots on the side of the housing allow adjustment using the hexagonal wrench, while checking the exact height of the screw.



Adjustment screw



### **OPERATION**

### Valve Operation

- To open the Ball Intake Valve: Turn the hand wheel counter clockwise.
- To close the Ball Intake Valve: Turn the hand wheel clockwise.
- Open and close **slowly**.

### MAINTENANCE



Lubricate as necessary with AWG recommended lubricant: Fully synthetic grease for food technology (e.g. OKS 479).

Using anything other than the recommended lubricants may cause the o- rings to swell or degrade faster than expected.

Do not use excessive amounts of lubricant, over lubricating may cause dirt to collect inside the valve.

Use only recommended lubricant, improper lubricants may cause premature failure of O-rings and seals.

### WARRANTY

- AWG Fittings GmbH warrants to the original purchaser and all subsequent purchasers of the AWG Fittings GmbH products that the product is free from defects in material and workmanship during a one (1) year period from the date of its sale by AWG Fittings GmbH.
- AWG Fittings GmbHs' obligation under this warranty is specifically limited to replacing or repairing any product which is determined by AWG Fittings GmbH inspection to be in a defective condition attributed to AWG Fittings GmbH manufacture or design. If AWG Fittings GmbH determines the product is defective, then AWG Fittings GmbH will repair or replace the product during the warranty period. The purchaser or beneficiary must notify AWG Fittings GmbH of any alleged defect within a reasonable time period.
- If AWG Fittings GmbH determines that the product is defective, then it will replace the product, repair the product, or refund the purchase price, at the discretion of AWG Fittings GmbH.
- This warranty is a LIMITED WARRANTY. The original purchaser of the product and any subsequent purchaser of the product and any person who is an intended or unintended beneficiary of the product shall not be entitled to recover from AWG Fittings GmbH any consequential or incidental damages for injury to person and/or property resulting from any defective product manufactured or assembled by AWG Fittings GmbH. It is agreed that the price stated and paid for the product is in part consideration for limiting AWG Fittings GmbH liability.
- This is a limited Expressed Warranty Only. AWG Fittings GmbH expressly disclaims with respect to the product all implied warranties of merchantability and all implied warranties of fitness for a particular purpose.
- There are NO WARRANTIES of any nature made by AWG Fittings GmbH beyond that stated in this Warranty.



Anyone who saves lives and protects material assets every day must be able to rely on their tools. Many of you choose products from AWG and Alco.

Two brands that together offer one of the widest ranges of premium equipment for rescue services. An overview can be found on our website.

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